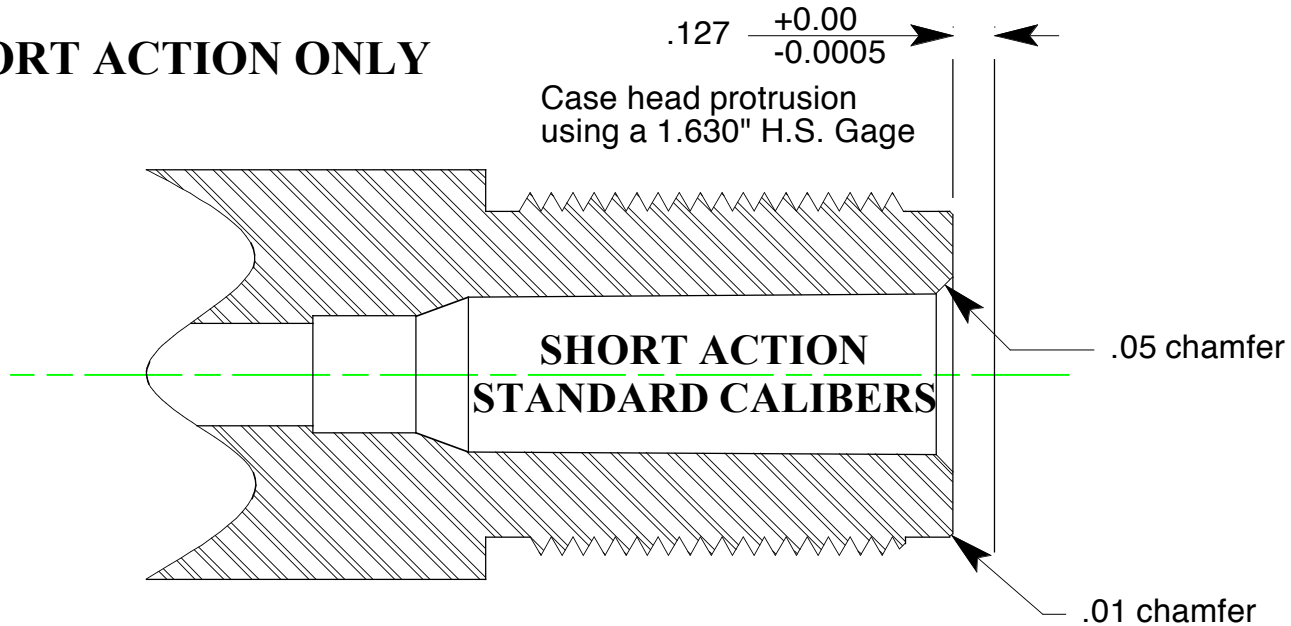


SHORT ACTION ONLY



Warning:
When installing a barrel the Headspace must be verified by use of a gage. Failure to do this may result in damage to the firearm and injury to the shooter.

Unless otherwise specified
Diminsions are in Inches
TOLERANCES:
ANGLES $\pm .5^\circ$
FRACTIONS $\pm .015$
.00 $\pm .01$
.000 $\pm .005$
.0000 $\pm .0005$

ENGINEER: M. BORDSON

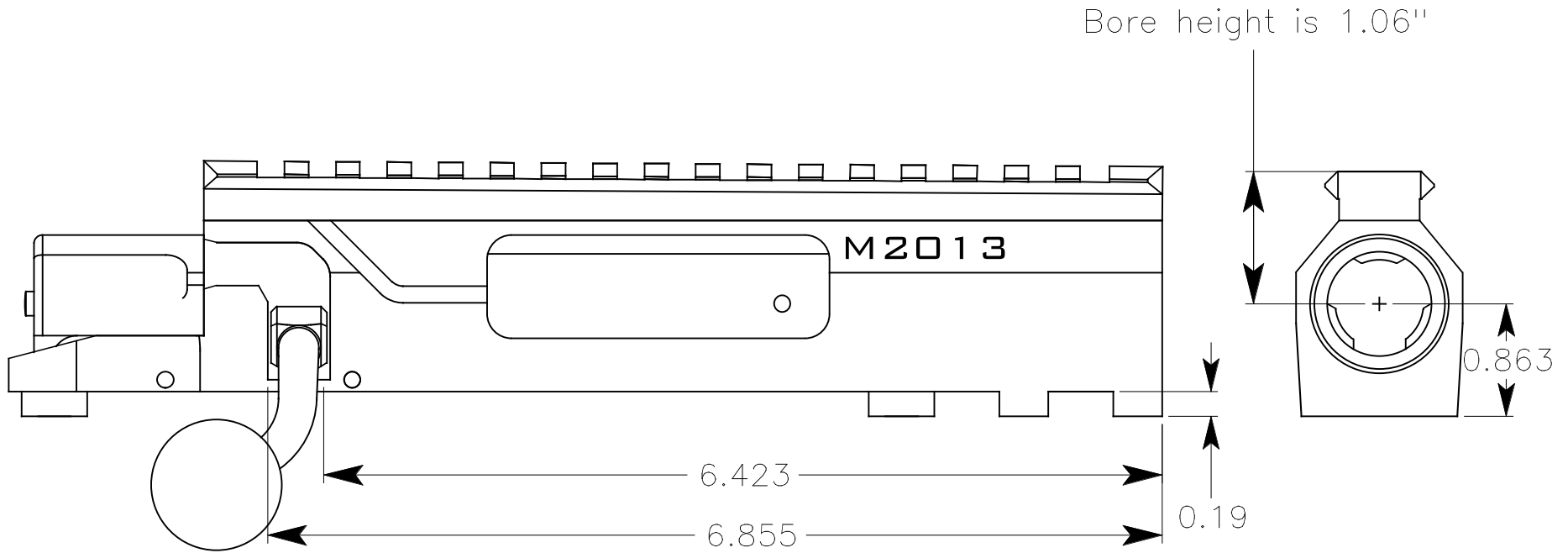
BADGER ORDNANCE

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816 421-4956

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FAX 816 421-4958

BARREL THREAD FOR M2008 & M 2013 SHORT ACTION

A	Dwg No. 100-01-01A	Part No. 100-01A		
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This product is warranted against defect of material or manufacture. No liability is expressed or implied for damage or injury which may result from improper installation or use of this product

Unless otherwise specified
 Diminsions are in Inches
 TOLERANCES:
 ANGLES $\pm .5^\circ$
 FRACTIONS $\pm .015$
 .00 $\pm .01$
 .000 $\pm .005$
 .0000 $\pm .0005$

ENGINEER: M. BORDSON

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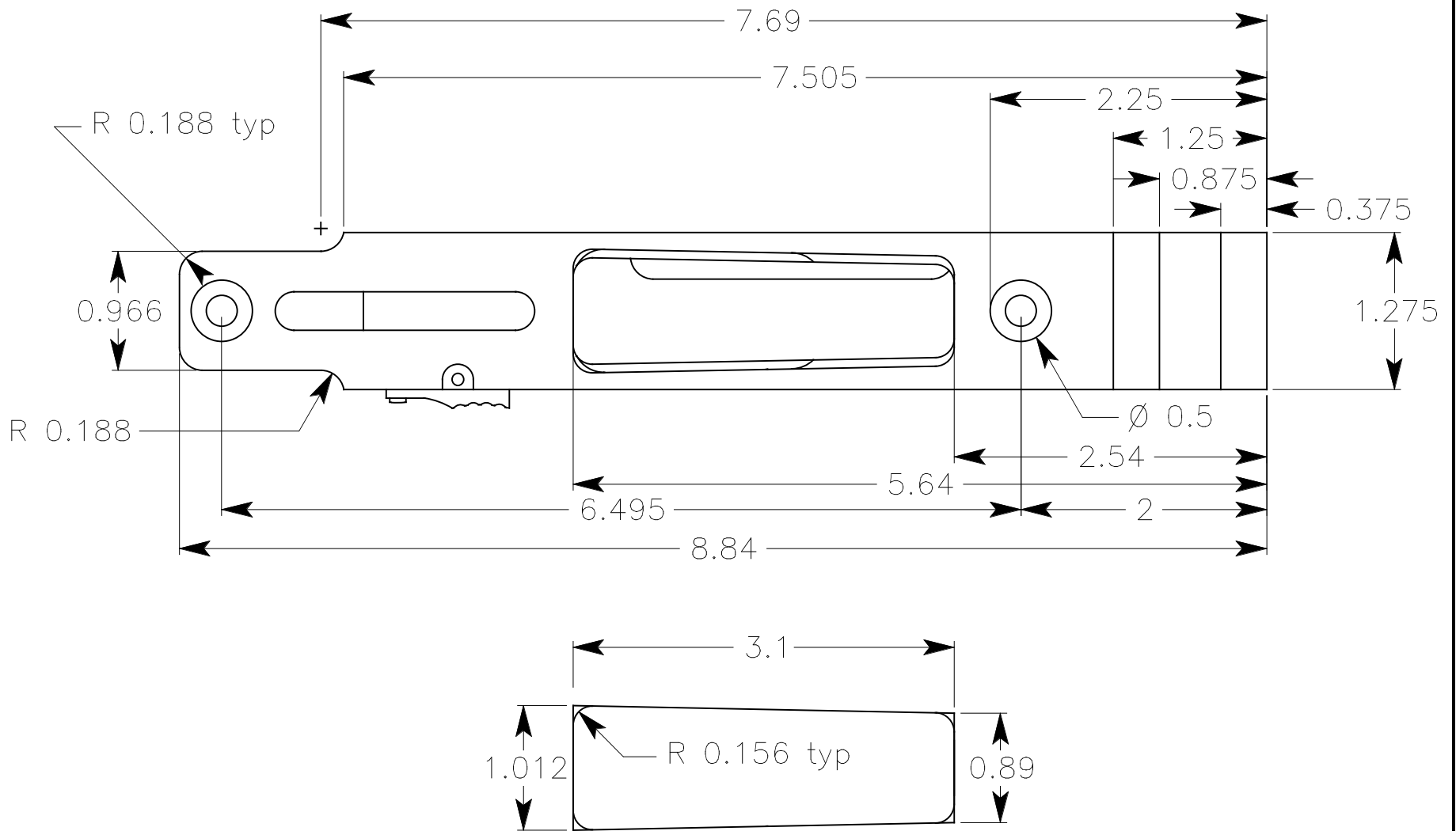
Action Inlet M2008 & M2013 Short Action

A	Dwg No.	100-20-01	Part No.	100-20		
				100-30		

Scale NTS

Date: 1 June 2013

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Unless otherwise specified
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 TOLERANCES:
 ANGLES $\pm .5^\circ$
 FRACTIONS $\pm .015$
 .00 $\pm .01$
 .000 $\pm .005$
 .0000 $\pm .0005$

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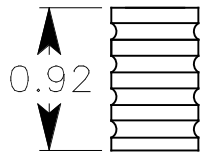
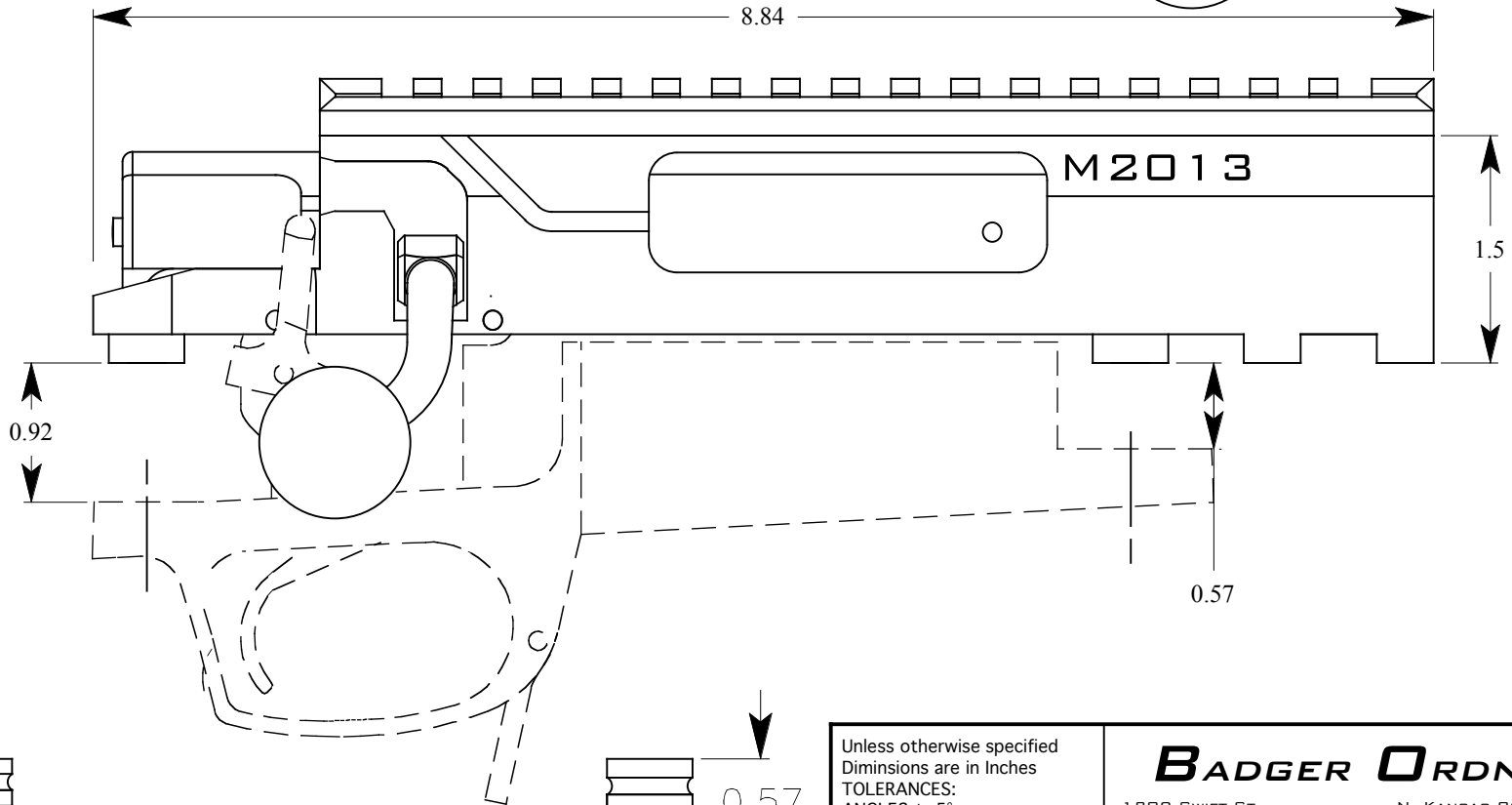
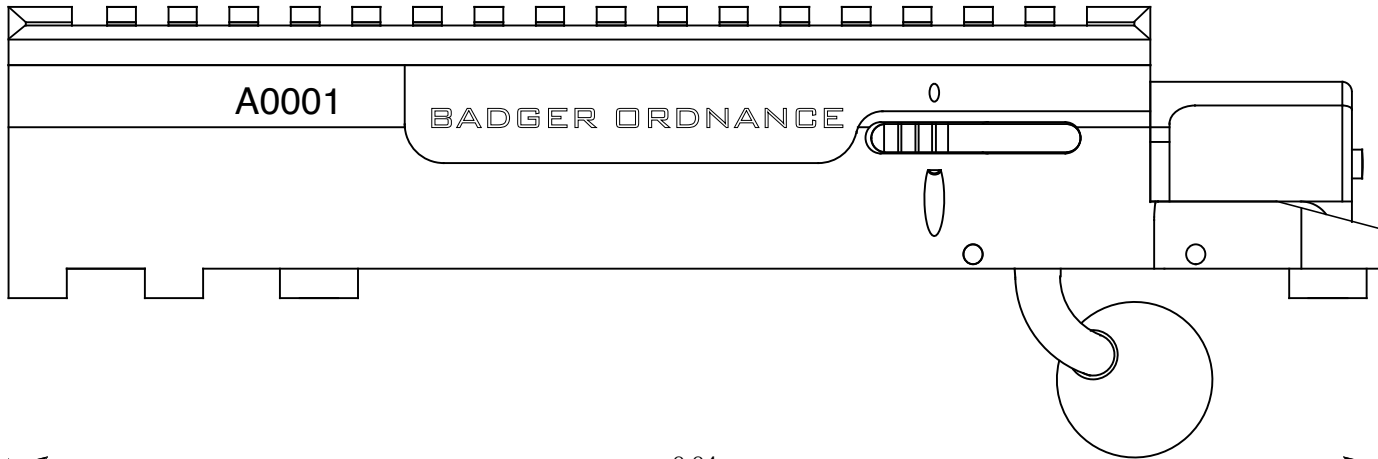
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Action Inlet M2008 & M2013 Short Action

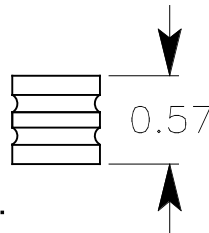
A	Dwg No.	100-20-01	Part No.	100-20		
				100-30		

ENGINEER: M. BORDSON

Scale NTS	Date: 1 June 2013	Page 2 of 3
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Pillar length if used with the Badger Ordnance M5 guard.



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 FRACTIONS $\pm .015$
 .00 $\pm .01$
 .000 $\pm .005$
 .0000 $\pm .0005$

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Action Inlet M2008 & M2013 Short Action

A	Dwg No.	100-20-01	Part No.	100-20		
				100-30		

ENGINEER: M. BORDSON

Scale NTS

Date: 1 June 2013

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WARNING!

The assembly of this action into a rifle must be completed by a competent Gunsmith.

To remove firing pin assembly from bolt, hold bolt in right hand, bolt shroud facing you, with your left hand rotate firing pin assembly clockwise 180 degrees.

Remember the firing pin assembly is under spring load and will pop out towards you!

To reassemble reverse the above steps.

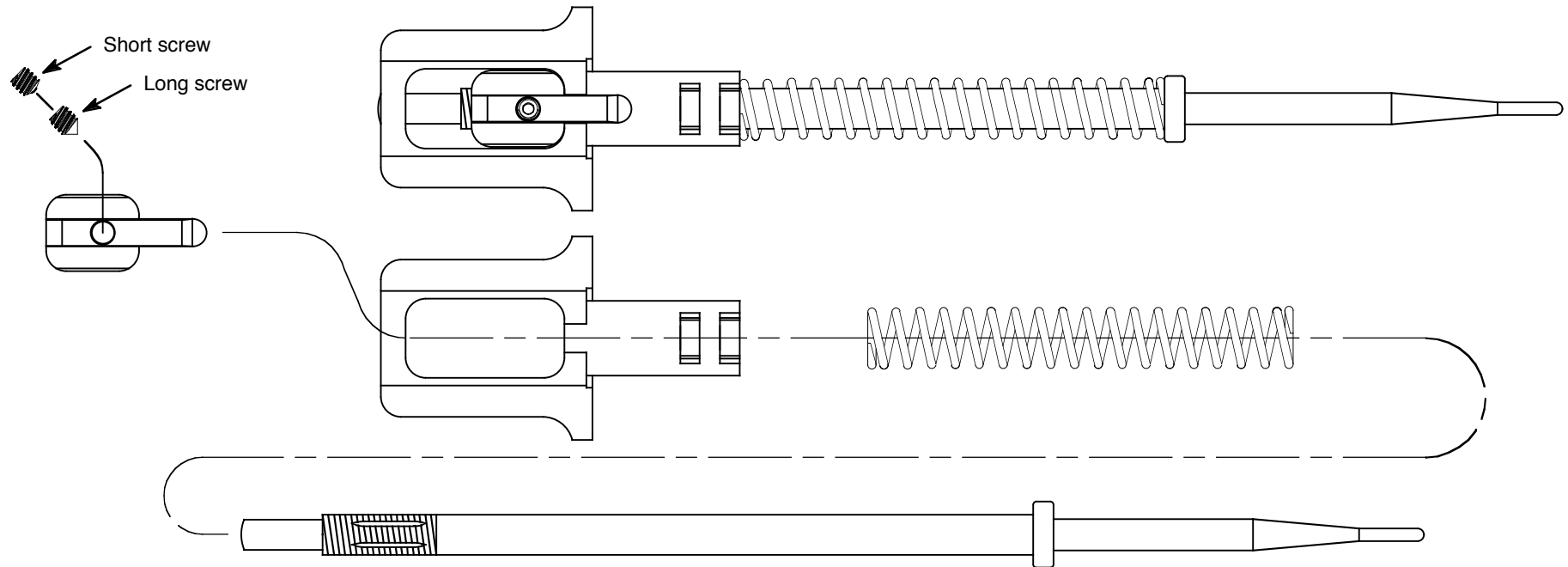
To remove firing pin or set protrusion, using a 1/16" hex (Allen) wrench, remove both set screws. There are 2 lengths of set screw, the long one goes in first. Screws are 4-40.

The firing pin will now thread in or out, be careful the spring and pin are under spring load.

Note that there are 4 (Four) grooves in the threaded portion of the Firing pin. When setting protrusion, the set screws must engage one of these 4 grooves.

Use blue Loctite on the last screw you install only!

Firing pin protrusion must be between .042" and .062".



The Firing pin assembly consists of:

- Firing pin
- Firing pin spring
- Bolt shroud
- Cocking piece
- Set screws X 2

Unless otherwise specified
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FRACTIONS $\pm .015$
.00 $\pm .01$
.000 $\pm .005$
.0000 $\pm .0005$

ENGINEER: M. BORDSON

BADGER **ORDNANCE**

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Assembly, Firing pin, M2008 & M2013

A

Dwg No.

100-10-50

Part No.

100-10-50
100-30-60

Scale NTS

Date: 1 June 2013

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