

*Use of the 1005-200-01
Receiver/Barrel timing Gage
for use with the M1, M14/M1A rifles*

This gage set is used to gage correct Receiver/Barrel timing. DO NOT USE THESE GAGES TO TIGHTEN BARREL.

1. Make sure the firearm is unloaded.
2. Completely disassemble rifle in accordance with owners/operators manual.
3. Attach gage to Gas Cylinder (M1) or Flash Suppressor (M14) (Fig. 1), DO NOT OVERTIGHTEN DOVETAIL! slide the Gas Cylinder/Flash Suppressor into place, tighten cylinder lock/suppressor nut.
4. Attach rear gage to receive, aline gage with the sight cover slot at rear of sight, (fig. 1A) tighten evenly.
5. Insert Scales 12, 18 or 24" or use a machine level(not included), again DO NOT OVERTIGHTEN THUMBSCREWS!
Using scales, make certain they are parallel (fig. 2), or center the bubble both front and rear if a level is used.

