



**WARNING! This compensator must be installed by a competent gunsmith.**

**Fitting:**

1. You must bore the I.D. of the comp to fit the caliber of the rifle, do not drill the bore, use a boring bar!
2. To determine the correct diameter for the comp's I.D.  
Take the bullets O.D. and add .020" (example: .308 bullet dia. +.020"=.328")

**Timing:**

1. After threading the barrel and boring the comp, place the barreled action in a vise and level it.
2. Screw the comp on tight, **DO NOT** tighten the comp by twisting a rod placed through the ports, this **WILL** damage the comp. Use a split clamp wrench.
3. Place a .25" dia. rod through one of the ports and determine how many degrees the comp is out of alignment.
4. For every 10° out of time, turn .001" off the barrel. Remember always cut on the short side!
5. Repeat steps 2-4 until the comp is correctly timed.

Model	Dimension A	Dimension B	Dimension C
306-30	3/4-28 NS 3A	.745-.740"	.850"
306-30A	Your choice		.10 over thread dia.
306-30B	5/8-24 NS 3A	.620-.615"	.725"
306-30C	3/4-24 NS 3A	.745-.740"	.850"

Unless otherwise specified  
 Diminisions are in Inches  
 TOLERANCES:  
 ANGLES ± .5°  
 FRACTIONS ±.015  
 .00-.01  
 .000-.005  
 .0000-.0005

**BADGER ORDNANCE**  
 1209 Swift St. N. Kansas City, MO. 64116  
 816 421-4956 FAX 816 421-4958

**Thruster Tactical Comp. Barrel print**

Dwg No. 306-30-10	Part No. 306-30, 306-30A 306-30B, 306-30C
ENGINEER: M. BORDSON	Scale: NST Date: 15 Oct 16 Page 1 of 1

# Thank you for choosing Badger Ordnance to install your Thruster Comp.

All work is performed at our service center and carries a turn around time of 3 weeks in house.

Listed below are a few requirements that will ensure prompt processing and return of your completed installation.

1. We will need your barreled action. Do not send it with a scope, sling or biopd. You may send it with the stock.
2. When returned, all orders are shipped via UPS Ground and require a **physical street address for delivery** . UPS will not deliver to a PO box. They will be sent Adult Signature Required.
3. Be sure to include ALL payment information on this form. We cannot call for payment information. Credit card orders without the card information will not be processed.
4. Return shipping will be the actual cost calculated at the time of shipping.

## Order Thruster installation (Check all that apply)

<input type="checkbox"/>	Install thruster, blend to barrel	\$110.00
<input type="checkbox"/>	If you want it painted to match your rifle call for quote	
<input type="checkbox"/>	P/N 306-30 3/4-28	\$70.00
<input type="checkbox"/>	P/N 306-30A Gunsmith model	\$43.00
<input type="checkbox"/>	P/N 306-30B 5/8-24	\$70.00
<input type="checkbox"/>	P/N 306-30C 3/4-24	\$70.00
<input type="checkbox"/>	P/N 306-30 3/4-28	\$70.00
	Total	

## SHIPPING INFORMATION

Name \_\_\_\_\_

Address \_\_\_\_\_ Suite/Apt \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Day phone \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_

For tracking go to [www.ups.com/mychoice](http://www.ups.com/mychoice) and sign up, this will allow you to track your order and even schedule delivery times.

## PAYMENT INFORMATION

Personal check Amount \$ \_\_\_\_\_  Money Order Amount \$ \_\_\_\_\_  Credit card Amount \$ \_\_\_\_\_  
Make payment to RBGC Make payment to RBGC

Credit Card Number \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_ EXP \_\_\_\_\_ CVN \_\_\_\_\_