

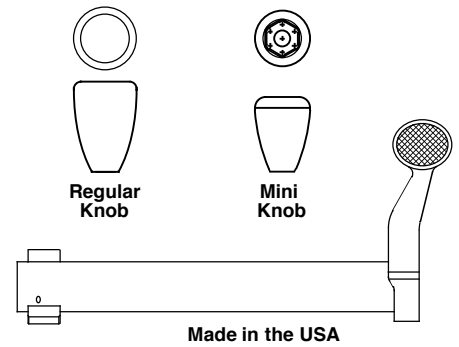
**THIS KNOB IS FOR INSTALLATION ON REMINGTON BOLTS ONLY!**

**Warning: This Bolt knob must be installed by a competent gunsmith.**

Making sure that the firearm is unloaded, Remove the bolt from the rifle and disassemble the firing pin assembly.

1. Place the bolt in a machine vise with the back of the handle parallel to the axis of the machines head. (fig. A)
2. Using a hollow mill or a boring head, turn the existing bolt knob down to a boss .313" dia. (fig. B) Then mill the end of the boss off leaving a straight section .6" long.
3. Thread the entire straight section 5/16-24 NF. (fig. C)
4. Degrease the threads and test the fit of the knob, (fig. D) If the knob fits correctly, apply a thread locker to the threads, we suggest acraglass or a similar epoxy.
5. When the thread locker has cured, re-assemble the bolt and install into the rifle.

If this is beyond the scope of your equipment you can send it to Badger Ordnance, See installation instructions.



|   |                                |   |
|---|--------------------------------|---|
| <small>Unless otherwise specified<br/>           Diminisions are in Inches<br/>           TOLERANCES:<br/>           ANGLES ± .5°<br/>           FRACTIONS ±.015<br/>           .00-.01<br/>           .000-.005<br/>           .0000-.0005</small> | <b>BADGER ORDNANCE</b>         |   |
|   | 1209 Swift St.<br>816 421-4956 | N. Kansas City, MO. 64116<br>FAX 816 421-4958 |
| <b>Tactical Bolt Knob</b>   |                                |   |
| ENGINEER: M. BORDSON  | Dwg No. 306-31-2               | Part No. 306-31                               |
| Scale NONE  | Date: 1Apr 2013                | Page 1 of 1                                   |

## BADGER ORDNANCE BOLT KNOB INSTALLATION FORM

Thank you for choosing Badger Ordnance for your Remington 700 bolt upgrade. All work is performed at our service center and carries carries an approx. turn around time of 10 business days once in house. Upon completion, your bolt will be returned via UPS Ground shipment and insured for a value of \$400.

Listed below are a few requirements that will ensure prompt processing and return of your completed bolt.

1. Badger Ordnance Bolt Knob installation can only be performed on Remington 700 bolts. Please ensure that the bolt you intend to upgrade is for a Remington 700.
2. All orders are processed via UPS Ground shipment, and therefore require a physical street address for delivery. UPS WILL NOT ship to PO Box addresses.
3. Be sure to include ALL payment information on this form. We can not call for payment information. Orders without credit number included will not be processed.
4. Allow 15 days from the time you ship your bolt before checking on the status. Please use tracking information to determine if your bolt has arrived at our location.

**SHIPPING INFORMATION**

NAME \_\_\_\_\_

ADDRESS \_\_\_\_\_ APT/SUITE \_\_\_\_\_

CITY \_\_\_\_\_ STATE \_\_\_\_\_ ZIP \_\_\_\_\_ E-mail \_\_\_\_\_

**For tracking go to [www.ups.com/mychoice](http://www.ups.com/mychoice) and sign up, this will allow you to track your order and even schedule delivery times.**

**PAYMENT INFORMATION**

- Yes, I have included a previously purchased **Badger Bolt Knob** to be installed for a total of \$68. Add \$18.00 for shipping to Alaska and Hawaii.
- No, I have not included a **Badger Bolt Knob** and will need one supplied for installation at a total of \$98.00 or \$100.00 for a Mini knob Add \$18.00 for shipping to Alaska and Hawaii.

If you need a Bolt Knob provided, please specify color:

- BLACK     BRIGHT GREEN     MINI KNOB, Black only (add \$2.00)  
 TAN     BRIGHT RED  
 OD GREEN     BRIGHT BLUE

**PAYMENT TYPE**

- Personal check, amount sent \$ \_\_\_\_\_ Make payable to RBGC
- Money Order, amount sent \$ \_\_\_\_\_ Make payable to RBGC
- Credit Card, amount authorized \$ \_\_\_\_\_ VISA \_\_\_\_\_ Master card \_\_\_\_\_

**Send to:**  
**Badger Ordnance / RBGC**  
**401 Blackhawk St**  
**Weston, MO. 64098**  
**816 386 4021**

CC NUMBER \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_ EXP \_\_\_\_\_ CVN \_\_\_\_\_