

WARNING! This Muzzle Brake must be installed by a competent gunsmith.

Fitting:

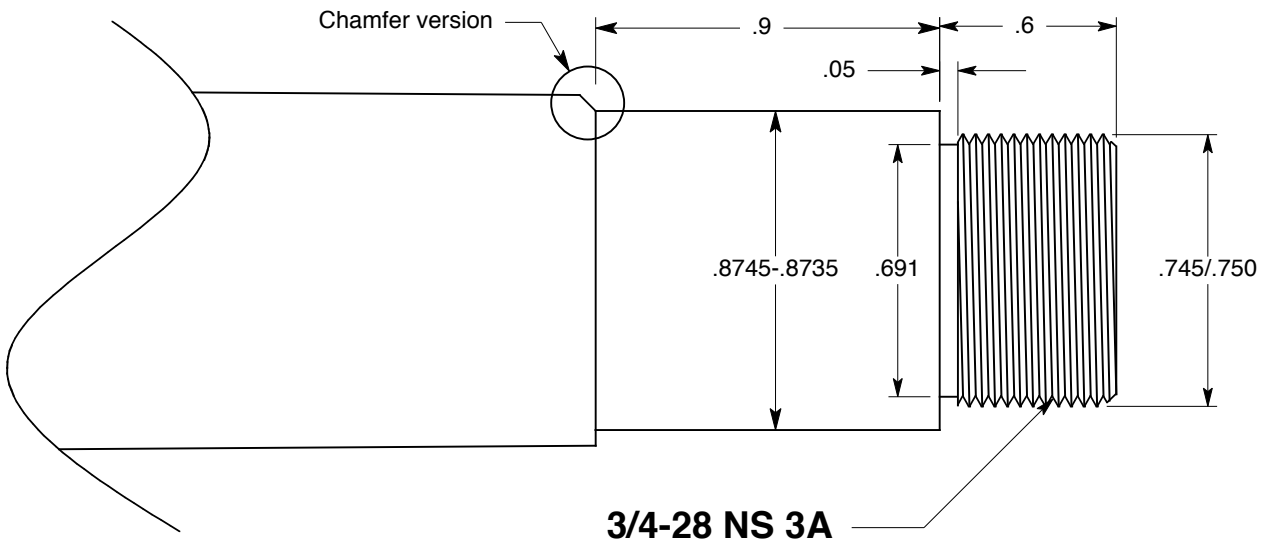
1. You must bore the I.D. of the comp to fit the caliber of the rifle, do not drill the bore, use a boring bar.
2. To determine the correct diameter for the comp's I.D. Take the bullets O.D. and add .020" (example: .308 bullet dia. +.020"=.328") this is a minimum, you may wish to go bigger.
3. When you turn the .875" dia. you may terminate it as a square corner or as a 45° chamfer. (See drawing) Badger Ordnance can install this for you.

Unless otherwise specified
 Dimensions are in Inches
 TOLERANCES:
 ANGLES ± .5°
 FRACTIONS ± .015
 .00- .01
 .000- .005
 .0000- .0005

BADGER ORDNANCE	
1209 Swift St 816 421-4956	N. Kansas City, MO, 64116 FAX 816 421-4958
FTE Muzzle brake Barrel print	
Dwg No. 306-38-1	Part No. 306-38

ENGINEER: M. BORDSON

Scale: NST Date: 1 Sept. 2011 Page 1 of 1



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