

BADGER ORDNANCE BOLT KNOB INSTALLATION FORM

Thank you for choosing Badger Ordnance for your Remington 700 bolt upgrade. All work is performed at our service center and carries carries an approx. turn around time of 10 business days once in house. Upon completion, your bolt will be returned via UPS Ground shipment and insured for a value of \$400.

Listed below are a few requirements that will ensure prompt processing and return of your completed bolt. **WE WILL NOT INSTALL OTHER COMPANIES KNOBS.**

1. Badger Ordnance Bolt Knob installation can only be performed on Remington 700 bolts. Please ensure that the bolt you intend to upgrade is for a Remington 700.
2. All orders are processed via UPS Ground shipment, and therefore require a physical street address for delivery. UPS WILL NOT ship to PO Box addresses.
3. Be sure to include ALL payment information on this form. We can not call for payment information. Orders without credit number included will not be processed.
4. Allow 15 days from the time you ship your bolt before checking on the status. Please use tracking information to determine if your bolt has arrived at our location.

SHIPPING INFORMATION

NAME _____

ADDRESS _____ APT/SUITE _____

CITY _____ STATE _____ ZIP _____ E-mail _____

For tracking go to www.ups.com/mychoice and sign up, this will allow you to track your order and even schedule delivery times.

PAYMENT INFORMATION

Yes, I have included a previously purchased **Badger Bolt Knob** to be installed for a total of \$70. Add \$18.00 for shipping to Alaska and Hawaii.

No, I have not included a **Badger Bolt Knob** and will need one supplied for installation at a total of \$100.00 or \$102.00 for a Mini knob
Add \$18.00 for shipping to Alaska and Hawaii.

If you need a Bolt Knob provided, please specify color:

BLACK BRIGHT GREEN MINI KNOB, Black only (add \$2.00)
 TAN BRIGHT RED
 OD GREEN BRIGHT BLUE

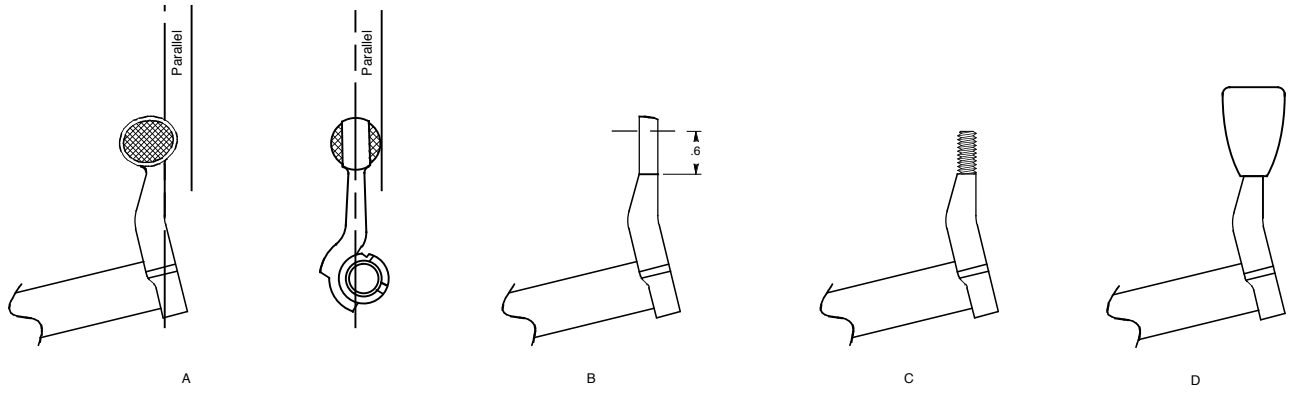
Send to:
Badger Ordnance / RBGC
401 Blackhawk St
Weston, MO. 64098
816 386 4021

PAYMENT TYPE

- Personal check, amount sent \$ _____ Make payable to RBGC
 Money Order, amount sent \$ _____ Make payable to RBGC
 Credit Card, amount authorized \$ _____ VISA _____ Master card _____

CC NUMBER _____ / _____ / _____ EXP _____ CVN _____

200420



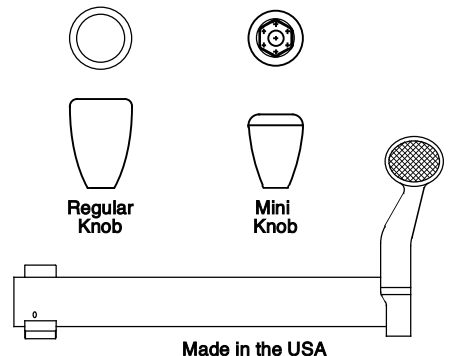
THIS KNOB IS FOR INSTALLATION ON REMINGTON BOLTS ONLY!

Warning: This Bolt knob must be installed by a competent gunsmith.

Making sure that the firearm is unloaded, Remove the bolt from the rifle and disassemble the firing pin assembly.

1. Place the bolt in a machine vise with the back of the handle parallel to the axis of the machines head. (fig. A)
2. Using a hollow mill or a boring head, turn the existing bolt knob down to a boss .313" dia. (fig. B) Then mill the end of the boss off leaving a straight section .6" long.
3. Thread the entire straight section 5/16-24 NF. (fig. C)
4. Degrease the threads and test the fit of the knob, (fig. D) If the knob fits correctly, apply a thread locker to the threads, we suggest acraglass or a similar epoxy.
5. When the thread locker has cured, re-assemble the bolt and install into the rifle.

If this is beyond the scope of your equipment you can send it to Badger Ordnance, See installation instructions.



Made in the USA

Unless otherwise specified Dimensions are in inches TOLERANCES: ANGLES ± .5° FRACTIONS ± .015 .00- .01 .000- .005 .0000- .0005	BADGER ORDNANCE	
	816 421-4956	FAX 816 421-4958
	Tactical Bolt Knob	
	Dep. No. 306-31-2	Part No. 306-31
ENGINEER: M. BORDSON	Scale NONE	Date: 20 Apr 2020
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