Badger Ordnance was founded in 1982 to manufacture Pistols and Rifles of unparalleled accuracy and quality. As we expanded the scope of the custom firearms work, it became apparent that there was a lack of precision components available. We now supply scope mounting equipment, night vision mounting solutions, accessories, tools and parts to the US Military, Spec Ops community and hundreds of Government and Law Enforcement agencies as well as thousands of civilian customers.

Badger Ordnance currently manufactures over 200 items including over 70 for precision rifles, the largest selection of tactical scope rings and mounts and an extensive line of tools, gages and accessories for the precision rifles, M1 Garands, the M14 and the M16/M4/AR-15 family of rifles.

We are confident that you will find our products to be of the highest quality, fit, form and finish. We are dedicated to customer satisfaction and if you ever have any questions, concerns or problems with any Badger Ordnance product, we will help you to the best of our ability as well as to your satisfaction.

Badger Ordnance is proud to be another example of the American dream, 30 years ago I was just a kid with a dream.

Respectfully
Martin Bordson, President

WHAT’S NEW IN 2013

UNIVERSAL SAFETY SELECTOR

The Universal Safety Selector can be installed in either right or left hand configuration, preventing selector obstruction for the left handed operator. The offhand side of the safety is marked with high visibility paint and raised for both visual and tactile confirmation of selector position. The control side is high visibility marked as well, but retains the original GI configuration of the lever to maintain familiar dexterity. Machined from billet 4140 hardened steel and Mil Spec parkerized finish.
P/N 249-42

THE LEFT HAND SAFETY SELECTOR (FULL AUTO)

The LH Safety Selector is installed in a right side configuration, preventing selector obstruction for the left handed operator and is compatible with all Mil Spec select fire AR systems. The offhand side of the safety is marked with high visibility paint and raised for both visual and tactile confirmation of selector position. The control side is high visibility marked as well, but retains the original GI configuration of the lever to maintain familiar dexterity. Machined from billet 4140 hardened steel and Mil Spec parkerized finish.
P/N 249-43

THE BADGER BONE - NEW COLORS

This is a bone shaped sand sock taken to the next level. The bones design was the result of input from over a dozen Military Snipers, Police Marksmen and Match Shooters. The Bone can be used in several different configurations and has an ingenious filler neck so the Bones volume can be tailored to the individual shooters needs. Badger Bones come filled with stable non-absorbent material for years of service. Weight: approx. 7.8 oz.

P/N 3000D - Marpat Desert Digital
P/N 3000W - Marpat Woodland Digital
P/N 3000M - Multicam
P/N 3000A - ATACS

P/N 3000T - Desert Tan
P/N 30000C - ACU
P/N 30000S - Advanced Tactical Tigerstripe
MICRO FTE MUZZLE BRAKE

This version of our larger clamp on style brake is designed with the AR-10/15 platform shooter in mind. A much smaller design, it still maintains enough surface area to make it a very effective brake. It is easily removed for cleaning or installation of a suppressor. Ports are to the sides to reduce ground blast. Calibers .22 and up. Installs using a crush washer (included). 4140 Steel.

P/N 249-80 .22 cal., 1/2-28 thread, Weight: 2.56 oz.
P/N 249-82 .30 cal., 5/8-24 thread, Weight: 2.72 oz.

MINI BOLT KNOB

The Mini Knob offers a smaller profile and length, as well as a built in 1/2" hex wrench to remove scope rings in an emergency. Made from Aircraft grade Aluminum with a Mil Spec hard coat Anodized black finish.

P/N 306-74 Diameter .898", Length 1.2", Weight: .7 oz.

30 MM 1-PIECE UNIMOUNT

Our Unimounts have 20 MOA cant built in for extended range. The one piece construction provides for a very ridged mount and the forward extended ring allows for great eye relief on AR platform rifles. Construction is billet machined Aircraft grade Aluminum with a Mil Spec hard coat Anodized black finish. All the clamping hardware is grade 5 and coated in Mil Spec Black Oxide to meet demanding military requirements. Available in 2 heights.

P/N 306-96 H: 1.3" L: 4.65" 
P/N 306-97 H: 1.4" L: 4.65"

S2NVI – SPOTTING SCOPE NIGHT VISION INTEGRATOR ENHANCED

The S2NVI (Spotting Scope Night Vision Integrator) is a new interface system optimized for attaching a night vision system to the M151 Spotting Scope (Leupold MK4 12-40x60mm). The S2NVI is modular by design, allowing the scope to be mounted with the eye piece in either a high or low orientation, features multiple mounting holes for adjusting center of balance, accessory rails mountable at two different heights, quick attach/detach system, and nesting capability for easy storage and transport. Aerospace-grade Aluminum alloy construction, hardcoat Mil Spec Anodized finish. Weight: 12.4 oz.

P/N 306-58

FOR MORE UPDATES AND DETAILS VISIT
WWW.BADGERORDNANCE.COM

FOLLOW US ON FACEBOOK
http://www.facebook.com/badgerordnance
In the early 1990’s Badger Ordnance identified the need for quality tactical scope rings and mounts designed to meet the higher demands of the emerging Military and Law Enforcement tactical shooting community. Badger Scope Rings are machined from steel barstock as serialized matched pairs. This assures that both rings are identical and eliminates the damaging effects of mismatched mass produced rings.

Maximized rings are designed to fit MIL STD 1913 (also called Picatinny) optical rails and are finished with Mil Spec Black Oxide. All the hardware on our rings was designed by us and is made to our specifications including the Torx® screws that hold the scope securely in the rings. MAX-50 Rings are made to the same specifications as our standard rings but are 1 inch wide. The MAX-50’s have 60% more holding power and were designed specifically to tame the recoil of the .50 BMG. Six 8-40 Torx® screws secure each scope cap to the ring. The Maximized series of Scope Rings and Rails are made to the highest tolerances in the industry.

**SCOPE RINGS SIZING CHART**

<table>
<thead>
<tr>
<th>P/N</th>
<th>Size</th>
<th>A</th>
<th>B</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>306-08</td>
<td>30 mm Standard</td>
<td>0.823&quot;</td>
<td>.232&quot;</td>
<td>7.3 oz.</td>
</tr>
<tr>
<td>306-09</td>
<td>30 mm High</td>
<td>1.125&quot;</td>
<td>.534&quot;</td>
<td>9.5 oz.</td>
</tr>
<tr>
<td>306-10</td>
<td>30 mm Ultra High</td>
<td>1.400&quot;</td>
<td>.809&quot;</td>
<td>10.7 oz.</td>
</tr>
<tr>
<td>306-11</td>
<td>30 mm MAX-50 Standard</td>
<td>0.823&quot;</td>
<td>.232&quot;</td>
<td>11.3 oz.</td>
</tr>
<tr>
<td>306-12</td>
<td>30 mm MAX-50 High</td>
<td>1.125&quot;</td>
<td>.534&quot;</td>
<td>15.2 oz.</td>
</tr>
<tr>
<td>306-13</td>
<td>34 mm Standard</td>
<td>1.000&quot;</td>
<td>.330&quot;</td>
<td>8.6 oz.</td>
</tr>
<tr>
<td>306-14</td>
<td>34 mm Standard Alloy</td>
<td>0.823&quot;</td>
<td>.232&quot;</td>
<td>3.9 oz.</td>
</tr>
<tr>
<td>306-15</td>
<td>30 mm High Alloy</td>
<td>1.125&quot;</td>
<td>.534&quot;</td>
<td>4.6 oz.</td>
</tr>
<tr>
<td>306-16</td>
<td>30 mm Ultra High</td>
<td>1.400&quot;</td>
<td>.809&quot;</td>
<td>5.1 oz.</td>
</tr>
<tr>
<td>306-17</td>
<td>30 mm MAX-50 Standard</td>
<td>0.823&quot;</td>
<td>.232&quot;</td>
<td>5.5 oz.</td>
</tr>
<tr>
<td>306-18</td>
<td>30 mm MAX-50 High</td>
<td>1.125&quot;</td>
<td>.534&quot;</td>
<td>7.8 oz.</td>
</tr>
<tr>
<td>306-19</td>
<td>30 mm MAX-50 Standard Alloy</td>
<td>1.000&quot;</td>
<td>.409&quot;</td>
<td>8.7 oz.</td>
</tr>
<tr>
<td>306-20</td>
<td>30 mm Medium Alloy</td>
<td>0.885&quot;</td>
<td>.294&quot;</td>
<td>8.9 oz.</td>
</tr>
<tr>
<td>306-21</td>
<td>30 mm Medium High</td>
<td>1.000&quot;</td>
<td>.409&quot;</td>
<td>9.9 oz.</td>
</tr>
<tr>
<td>306-24</td>
<td>30 mm USMC M40A3 “Issue Item”</td>
<td>0.885&quot;</td>
<td>.294&quot;</td>
<td>9.0 oz.</td>
</tr>
<tr>
<td>306-27</td>
<td>34 mm High High</td>
<td>1.275&quot;</td>
<td>.605&quot;</td>
<td>4.1 oz.</td>
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<tr>
<td>306-28</td>
<td>30 mm USMC M40A3 “Issue Item”</td>
<td>1.031&quot;</td>
<td>.440&quot;</td>
<td>12.0 oz.</td>
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<tr>
<td>306-29</td>
<td>30 mm USN EBR “Issue Item”</td>
<td>1.250&quot;</td>
<td>.659&quot;</td>
<td>4.3 oz.</td>
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<tr>
<td>306-31</td>
<td>30 mm USMC SARS “Issue Item”</td>
<td>1.125&quot;</td>
<td>.534&quot;</td>
<td>12.5 oz.</td>
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<tr>
<td>306-50</td>
<td>30 mm MAX-50 Ultra Uigh</td>
<td>1.450&quot;</td>
<td>.859&quot;</td>
<td>17.5 oz.</td>
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</tbody>
</table>

**35 MM SCOPE RINGS**

<table>
<thead>
<tr>
<th>P/N</th>
<th>Size</th>
<th>A</th>
<th>B</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>306-120</td>
<td>35 mm, H: 1.125” Aluminum</td>
<td>0.823&quot;</td>
<td>.232&quot;</td>
<td>7.3 oz.</td>
</tr>
<tr>
<td>306-130</td>
<td>35 mm, H: 1.375” Aluminum</td>
<td>0.823&quot;</td>
<td>.232&quot;</td>
<td>8.6 oz.</td>
</tr>
</tbody>
</table>

**30 & 34 MM 1-PIECE UNIMOUNT**

<table>
<thead>
<tr>
<th>P/N</th>
<th>Size</th>
<th>A</th>
<th>B</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>306-64</td>
<td>34 mm, H: 1.49” L: 4.395”, zero cant, Aluminum</td>
<td>1.450&quot;</td>
<td>.859&quot;</td>
<td>8.5 oz.</td>
</tr>
<tr>
<td>306-95</td>
<td>34 mm, H: 1.49” L: 5”, zero cant, Aluminum</td>
<td>1.450&quot;</td>
<td>.820&quot;</td>
<td>6.2 oz.</td>
</tr>
<tr>
<td>306-96</td>
<td>30 mm, H: 1.3” L: 4.65”, 20 MOA cant, Aluminum</td>
<td>1.300&quot;</td>
<td>.610&quot;</td>
<td>6.0 oz.</td>
</tr>
<tr>
<td>306-97</td>
<td>30 mm, H: 1.4” L: 4.65”, 20 MOA cant, Aluminum</td>
<td>1.375&quot;</td>
<td>.680&quot;</td>
<td>5.8 oz.</td>
</tr>
</tbody>
</table>
34mm SCOPE RINGS

34 MM MAX-50 SCOPE RINGS

P/N 306-78  34 mm, Standard, H: 1.0\", Aluminum

34 MM SCOPE RINGS

P/N 306-14  34 mm, Standard, H: 1.0\"
P/N 306-27  34 mm, High, H: 1.275\", Aluminum
P/N 306-54  34 mm, Extra High, H: 1.375\" Aluminum
P/N 306-61  34 mm, Medium, H: 1.125\"
P/N 306-63  34 mm, Medium, H: 1.125\" Aluminum
P/N 306-77  34 mm, Ultra high, H: 1.49\"

USMC M40A3/A5

P/N 306-75  34 mm, Standard, H: 1.0\"
NSN 1005-01-537-8618

RINGS ACCESSORIES

MICRO SIGHT MOUNT

ALLOY

Mounts in place of your scope ring cap, allows the use of a micro optic back up sight like the Aimpoint T1, Trijicon RMR, or the Doctor Optic. Available for 30 & 34 mm scopes rings.

Mil Spec Hard Coat Anodized.

P/N 306-41  30 mm, Weight: 0.4 oz.
P/N 306-42  30 mm, MAX-50, Weight: 0.7 oz.
P/N 306-43  34 mm, Weight: 0.4 oz.
P/N 306-44  34 mm, MAX-50, Weight: 0.9 oz.

ACI RING CAP

ALLOY

Allows the Angle Cosine Indicator (ACI) to be mounted directly to your scope ring.
Fits the 4 screw Badger Ordnance scope rings.

Mil Spec Hard Coat Anodized.

P/N 306-35  30 mm
P/N 306-35A  30 mm, Mil Spec ACI & Ring Cap
P/N 306-48  34 mm
P/N 306-48A  34 mm, Mil Spec ACI & Ring Cap
MAX-50 SCOPE RINGS

The MAX-50 rings are one inch wide, giving them 60% more holding power than any other ring available.

Utilizing 6 #8-40 Torx® screws to distribute the load providing the maximum amount of holding power while minimizing the chance of damaging the scope. Machined from steel as “Matched Pairs” and serialized. Mil-Std-1913 compatible (Picatinny optic mount), designed for the demanding .50 BMG round.

STANDARD HEIGHT

- P/N 306-11 30 mm, Standard, H: 0.823”
- P/N 306-19 30 mm, Standard, H: 0.823”, Aluminum

HIGH

- P/N 306-13 30 mm, High, H: 1.125”

ULTRA HIGH

- P/N 306-50 30 mm, Ultra High, H: 1.45”
- P/N 306-51 30 mm, Ultra High, H: 1.45”, Aluminum
**MILITARY ISSUE SCOPE RINGS**

**USMC DMR**

P/N 306-28  30 mm, H: 1.031”  
NSN 1005-01-521-0922

**USMC M107 (SASR)**

P/N 306-76  34 mm, Ultra High, H: 1.49”  
NSN 1005-01-537-8616

**USMC SASR (M82A2)**

P/N 306-39  30 mm with 1” inserts, H: 1.125”  
NSN 1005-01-521-0930

**USMC M40A3**

P/N 306-24  30 mm with 1” inserts, H: 0.886”  
NSN 5365-09-511-9954

**USN EBR MK14 MOD 0**

P/N 306-29  30 mm, H: 1.125", Aluminum

**USMC M40A3/A5**

P/N 306-75  34 mm, H: 1.0”  
NSN 1005-01-537-8618

**SPACERS**

**STANDARD SCOPE RING REDUCER**

Reduces our 30 mm and 34 mm rings. Will work for any 5/8” wide rings. (Not for MAX-50 rings)

P/N 306-12  30 mm to 1", Steel, Black Oxide Finish  
P/N 306-76A  34 mm to 30 mm, Aluminum, Black Anodized Finish

**MAX-50 SCOPE RING REDUCER**

Made specifically for MAX-50 rings, reduces our 30 mm rings down to 1 inch.  
P/N 306-15 Steel, Black Oxide Finish
SCOPE BASES

SCOPE RAIL, REMINGTON

Our “Picatinny” spec. one piece mounts are machined from 4142 pre-hardened (28-32Rc) steel. It features an integrated recoil lug, and a true Mil-Std-1913 slot pattern for more mounting options. Uses Badger’s Maximized rings or any “Picatinny” compatible ring.

P/N 306-06 Short action, 20 MOA cant, 4.8 oz.
P/N 306-46 Short action, 30 MOA cant, 5.0 oz.
P/N 306-46L Short action, LH, 30 MOA cant, 4.8 oz.
P/N 306-06A Short action, 20 MOA cant, Aluminum, 2 oz.
P/N 306-06F Short action, ZERO cant, 7.4 oz.
P/N 306-06L Short action, LH 20 MOA cant, 4.8 oz.
P/N 306-06-8 Short action, w/ #8-40 screws, 20 MOA cant, 4.8 oz.
P/N 306-56 Short action, Remington 45 MOA cant, 5.1 oz.
P/N 306-56L Short action, LH 45 MOA cant, 5.1 oz.
P/N 306-07 Long action, 20 MOA cant, 5.6 oz.
P/N 306-47 Long action, 30 MOA cant, 5.7 oz.
P/N 306-47L Long action, LH, 30 MOA cant, 5.7 oz.
P/N 306-07F Long action, ZERO cant, 5.5 oz.
P/N 306-07L Long action, LH 20 MOA cant, 5.6 oz.
P/N 306-57 Long action, Remington 45 MOA cant, 5.7 oz.
P/N 306-57L Long action, LH 45 MOA cant, 5.7 oz.

SCOPE RAIL, SAVAGE

P/N 306-06SAV Short action, 20 MOA cant, 5.4 oz.
P/N 306-06SAT Short action, for rifles w/Accutrigger 20 MOA cant, 4.9 oz.
P/N 306-07SAT Long action, for rifles w/Accutrigger 20 MOA cant, 5.7 oz.

SCOPE RAIL, SAKO

P/N 306-80 Sako TRG 22/42, 20 MOA Picatinny rail, 6.3 oz.
P/N 306-81 Sako TRG 22/42, 35 MOA Picatinny rail, 6.3 oz.

SCOPE RAIL, MCMILLAN

P/N 306-101 For McMillan .50 Cal rifles, 30 MOA cant M1913 Picatinny rail. Aluminum alloy. Issue item used on the Mk 15 series rifle, 2.5 oz.

REMINGTON PICATINNY SHOTGUN SCOPE RAIL

Mounts to any Remington 870, 1100 and 1187 Shotgun. Made from ordnance grade steel, Mil Spec black Parkerized finish. Rail is 5.5” long. Weight: 4.7 oz.
P/N 500-20 For factory drilled Tactical models.

LUGGED SCOPE RAIL, REMINGTON SHORT ACTION

For slotted actions only

Bottomed lug for clp slotted actions only! This “Picatinny” spec. one piece mount is machined from 4142 pre-hardened (28-32Rc) steel. A Mil-Std-1913 slot pattern for more mounting options and a 20 MOA, forward cant for extended range. Uses Badger’s Maximized rings or any “Picatinny” compatible ring. 1/2” longer for night vision options. Weight: 5.1 oz.
P/N 306-06UX Lugged Scope Rail, Remington Short Action, for Round Rear Bridge Only.

All Badger scope rails are milled from pre-hardened 4142 ordnance steel and machined to the 1913 MIL STD (Picatinny) specs and coated with Mil Spec Manganese Phosphate.

All Badger rails have an integral recoil lug to manage the recoil forces created by heavy tactical scopes. Torx® screws are supplied for mounting.

SCOPE RAIL, WINCHESTER, FN

P/N 306-06W Winchester Short action, 20 MOA cant, 4.9 oz.
P/N 306-06WSM Winchester Short Magnum action, 20 MOA cant, 4.7 oz.
P/N 306-06SPR FN SPR 20 MOA cant, 4.7 oz.
P/N 306-07W Winchester Long action, 20 MOA cant, 5.2 oz.

SCOPE RAIL, ACCURACY INTERNATIONAL

Flat (Zero cant) steel base with full length M1913 slots, requires drilling and tapping of the receiver. Mil Spec Phosphate coating, mounting screws included.
P/N 310-01 Accuracy International AW&AWP ZERO cant, 4.5 oz.

4142 ordnance steel and machined to the 1913 MIL STD (Picatinny) specs and coated with Mil Spec Manganese Phosphate.

All Badger rails have an integral recoil lug to manage the recoil forces created by heavy tactical scopes. Torx® screws are supplied for mounting.

SCOPE RAIL, WINCHESTER, FN

P/N 306-06W Winchester Short action, 20 MOA cant, 4.9 oz.
P/N 306-06WSM Winchester Short Magnum action, 20 MOA cant, 4.7 oz.
P/N 306-06SPR FN SPR 20 MOA cant, 4.7 oz.
P/N 306-07W Winchester Long action, 20 MOA cant, 5.2 oz.

SCOPE RAIL, ACCURACY INTERNATIONAL

Flat (Zero cant) steel base with full length M1913 slots, requires drilling and tapping of the receiver. Mil Spec Phosphate coating, mounting screws included.
P/N 310-01 Accuracy International AW&AWP ZERO cant, 4.5 oz.

LUGGED SCOPE RAIL, REMINGTON SHORT ACTION

For slotted actions only

Bottomed lug for clp slotted actions only! This “Picatinny” spec. one piece mount is machined from 4142 pre-hardened (28-32Rc) steel. A Mil-Std-1913 slot pattern for more mounting options and a 20 MOA, forward cant for extended range. Uses Badger’s Maximized rings or any “Picatinny” compatible ring. 1/2” longer for night vision options. Weight: 5.1 oz.
P/N 306-06UX Lugged Scope Rail, Remington Short Action, for Round Rear Bridge Only.

All Badger scope rails are milled from pre-hardened 4142 ordnance steel and machined to the 1913 MIL STD (Picatinny) specs and coated with Mil Spec Manganese Phosphate.

All Badger rails have an integral recoil lug to manage the recoil forces created by heavy tactical scopes. Torx® screws are supplied for mounting.

SCOPE RAIL, WINCHESTER, FN

P/N 306-06W Winchester Short action, 20 MOA cant, 4.9 oz.
P/N 306-06WSM Winchester Short Magnum action, 20 MOA cant, 4.7 oz.
P/N 306-06SPR FN SPR 20 MOA cant, 4.7 oz.
P/N 306-07W Winchester Long action, 20 MOA cant, 5.2 oz.

SCOPE RAIL, ACCURACY INTERNATIONAL

Flat (Zero cant) steel base with full length M1913 slots, requires drilling and tapping of the receiver. Mil Spec Phosphate coating, mounting screws included.
P/N 310-01 Accuracy International AW&AWP ZERO cant, 4.5 oz.

LUGGED SCOPE RAIL, REMINGTON SHORT ACTION

For slotted actions only

Bottomed lug for clp slotted actions only! This “Picatinny” spec. one piece mount is machined from 4142 pre-hardened (28-32Rc) steel. A Mil-Std-1913 slot pattern for more mounting options and a 20 MOA, forward cant for extended range. Uses Badger’s Maximized rings or any “Picatinny” compatible ring. 1/2” longer for night vision options. Weight: 5.1 oz.
P/N 306-06UX Lugged Scope Rail, Remington Short Action, for Round Rear Bridge Only.

All Badger scope rails are milled from pre-hardened 4142 ordnance steel and machined to the 1913 MIL STD (Picatinny) specs and coated with Mil Spec Manganese Phosphate.

All Badger rails have an integral recoil lug to manage the recoil forces created by heavy tactical scopes. Torx® screws are supplied for mounting.

SCOPE RAIL, WINCHESTER, FN

P/N 306-06W Winchester Short action, 20 MOA cant, 4.9 oz.
P/N 306-06WSM Winchester Short Magnum action, 20 MOA cant, 4.7 oz.
P/N 306-06SPR FN SPR 20 MOA cant, 4.7 oz.
P/N 306-07W Winchester Long action, 20 MOA cant, 5.2 oz.

SCOPE RAIL, ACCURACY INTERNATIONAL

Flat (Zero cant) steel base with full length M1913 slots, requires drilling and tapping of the receiver. Mil Spec Phosphate coating, mounting screws included.
P/N 310-01 Accuracy International AW&AWP ZERO cant, 4.5 oz.

LUGGED SCOPE RAIL, REMINGTON SHORT ACTION

For slotted actions only

Bottomed lug for clp slotted actions only! This “Picatinny” spec. one piece mount is machined from 4142 pre-hardened (28-32Rc) steel. A Mil-Std-1913 slot pattern for more mounting options and a 20 MOA, forward cant for extended range. Uses Badger’s Maximized rings or any “Picatinny” compatible ring. 1/2” longer for night vision options. Weight: 5.1 oz.
P/N 306-06UX Lugged Scope Rail, Remington Short Action, for Round Rear Bridge Only.
CO-SINE MOUNTS

ANGLE CO-SINE INDICATOR MOUNT

GEN 1

Machined Aluminum mount allows you to mount the Sniper Tool Designs Angle Co-Sine Indicator directly to your Picatinny base. Will fit any M1913 MIL STD mount, attaches with 2 soft point set screws so it will not mar your mount. Also fits M16/AR-15 flat top rifles. Weighs less than 1/2 oz. Anodized black.

P/N 306-37
NSN 1005-01-584-5408

ANGLE CO-SINE INDICATOR MOUNT

GEN 2

Machined Aluminum mount allows you to mount the Sniper Tool Designs Angle Co-Sine Indicator directly to your Picatinny base. Will fit any M1913 MIL STD mount, attaches with 2 soft point set screws so it will not mar your mount. Also fits M16/AR-15 flat top rifles. Weighs less than 1/2 oz. Anodized black.

P/N 306-73

SNIPER TOOL DESIGN ANGLE CO-SINE INDICATOR KIT

GEN 1

Both the Mil Spec ACI and Badger ACI mount sold as a unit. Weight: 1.2 oz.

P/N 306-37A

ACI RING CAP

Allows the Angle Cosine Indicator (ACI) to be mounted directly to your scope ring. Fits the 4 screw Badger Ordnance scope rings.

P/N 306-35
P/N 306-35A 30 mm, Weight: .9 oz.
P/N 306-48 34 mm, Weight: 1 oz.
P/N 306-48A 34 mm, ACI & Ring Cap Kit, Weight: 1.7 oz.

M110 SASS ACI MOUNT

The Badger Ordnance M110 ACI Mount is designed to integrate with the Knights Armament (KAC) Unimount issued on the M110 SASS. This further enhances the employment of the ACI dial issued in the Sniper Sustainment/Upgrade Kit when used in conjunction with the M110 System. The mount comes in a Mil Spec Hardcoat Anodized finish.

P/N 306-111 ACI ring mount Wt: .9 oz.
P/N 306-111A ACI ring mount and Mil Spec ACI, Wt: 1.7 oz.

SNIPER TOOL DESIGN ANGLE CO-SINE INDICATOR KIT

GEN 2

Both the Mil Spec ACI and Badger ACI mount sold as a unit. Weight: 1.2 oz.

P/N 306-73A
The Tactical Latch is an extended charging handle latch that was developed to allow rapid operation of the charging handle with right or left hand while wearing gloves or during extreme weather conditions such as mud, snow or ice. The latch is perfect for flat top AR-15/M16 series rifles which utilize a scope and limit access to the charging handle. The latch is made from 8620 ordnance steel and parkerized with a Mil Spec finish.

The Tactical Latch is currently in service with the United States Marine Force Recon, US Navy SEALs, US Army Rangers and Special Forces as well as the DEA, FBI, Secret Service and hundreds of state and local law enforcement agencies.

Standard method of charging ...

... and optional methods using the Tactical Latch.

**TACTICAL LATCH**

For use with the M16/AR-15, AR-10 and SR-25 series rifles. Replaces the charging handle latch, allows easy function of rifle with either hand. A must for tactical or scoped flat top rifles. Charging handle not included.

P/N 249-02
NSN 1005-01-523-7358

**TACTICAL LATCH GEN II**

A smaller profile Tactical Latch for the AR series of rifles, allows the easy operation of the charging handle with either hand. Charging handle not included.

P/N 249-20
**Universal Charging Handle**

Designed for competitive shooters or anyone that may need to shoot from transitional Right/Left hand positions. The Universal allows easy access to the charging handle from both sides of the rifle. Mil Spec charging handle.

Mil Spec black Anodized Aluminum. Weight: 1.74 oz.

US Patent #7,240,600, #7,900,546

P/N 249-38

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**Left Hand Charging Handle**

Using our patented ambidextrous design, we are able to offer a charging handle specifically for left hand shooters. Mil Spec charging handle.

Mil Spec black Anodized Aluminum. Weight: 1.45 oz.

US Patent #7,240,600, #7,900,546

P/N 249-36

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**Badger Ordnance Tactical Charging Handle**

We now offer our Gen I Tactical Latch pre-installed in a Mil Spec charging handle, ready to drop into your AR platform. Charging handle is Mil Spec hardcoat Anodized.

Weight: 1.20 oz.

P/N 249-40

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**BIPOD MOUNTS**

**BIPOD RAIL**

The Badger Ordnance Bipod Rail offers a solution for mounting a bipod using any Picatinny adapter system. The Bipod Rail is lightweight, manufactured from Mil Spec Aluminum alloy, featuring a flush cup sling mounting point and a hard coat Anodized finish. Includes #10-32 mounting hardware.

Length: 3.9", Weight: 1.4 oz., Screw spacing: 2.8"

P/N 306-60

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**TRAMP BIPOD MOUNT**

The Badger Tactical Rapid Adjustable Mounting Point, or TRAMP, is a lightweight, quick attach bipod mounting solution for those who are in need of an easily installed Picatinny rail mounting option.

Manufactured from Delrin and Anodized Aluminum alloy components (Bipod not included).

Weight: 1.67 oz.

P/N 249-75 (for Harris bipod)
AR SERIES RIFLE ACCESSORIES

**AR Riser Rail**
- Allows the use of shorter rings and also allows greater latitude for scope placement.
- Made from 7075 T6 Aluminum and hard coat Anodized matte black.
- Weight: 2.9 oz., Length: 5 3/8”, Height: 0.430” high.

**MK 12 MOD 1 SPR/ MK 18 MOD 1 GAS MANIFOLD**
- Issue Gas Manifold for the NAVSPEC Mk 12 Mod 1 SPR and Mk 18 Mod 1 carbine.
- Machined from heat treated 416 Stainless and Black Oxide finished.
- P/N 249-30 .75” Dia., Weight: 1.9 oz., NAVSPEC issue
- P/N 249-31 .875” Dia. in the white, Weight: 1.7 oz., Steel, Mk 12 style

**CLAMP ON GAS MANIFOLD**
- Stainless Steel
- Mk12 Style clamp on gas manifold is secured by two #6 socket head cap screws. Requires no gunsmithing.
- P/N 249-33 .75”, Weight: 1.8 oz.
- P/N 249-34 .875”, Weight: 1.9 oz.

**AR-15 UNIVERSAL SAFETY**
- The Universal Safety Selector can be installed in either right or left hand configuration, preventing selector obstruction for the left handed operator.
- The offhand side of the safety is marked with high visibility paint and raised for both visual and tactile confirmation of selector position. The control side is high visibility marked as well, but retains the original GI configuration of the lever to maintain familiar dexterity. Machined from billet 4140 hardened steel and Mil Spec parkerized finish. Weight: .54 oz.
- P/N 249-42

**THE LEFT HAND SAFETY SELECTOR (FULL AUTO)**
- The LH Safety Selector is installed in a right side configuration, preventing selector obstruction for the left handed operator and is compatible with all Mil Spec select fire AR systems. The offhand side of the safety is marked with high visibility paint and raised for both visual and tactile confirmation of selector position. The control side is high visibility marked as well, but retains the original GI configuration of the lever to maintain familiar dexterity. Machined from billet 4140 hardened steel and Mil Spec parkerized finish.
- P/N 249-43

**M7 FLASHLIGHT MOUNT**
- The M7 Scout flashlight mount is designed to work with Surefire M300 and M600 series of flashlights as well as provide a semi rotational mounting point for QD push button sling swivels.
- This mount is designed specifically to work with laser aiming devices such as the ATPIAL/DBAL and all other issued aiming lasers. The mount allows clearance for the beams to operate without interference from the flashlight or the operator's hand.
- Mil Spec black Anodized Aluminum. Weight: 1.27 oz.
- P/N 249-50

**AR Riser Rail**
- AR Riser Rail for flat top style rifles, allows the use of shorter rings and also allows greater latitude for scope placement.
- The rail is made so that a longer scope can be mounted further forward on AR-15/ M16 style rifles. Rail has 22 MOA forward cant.
- Made from 7075 T6 Aluminum and hard coat Anodized matte black.
- Weight: 2.9 oz., Length: 5 3/8”, Height: 0.430” high.
- P/N 249-25
THRUSTER TACTICAL COMPENSATOR

Designed to reduce the recoil impulse felt by the shooter and keep the muzzle rise to a minimum. Ports are angled up to minimize ground blast. 1" dia and 2.375" long. Made from stainless steel. Must be installed by a gunsmith.

- P/N 306-30 3-4-28 thread
- P/N 306-30A Unthreaded Gunsmith model
- P/N 306-30B 5/8-24 thread
- P/N 306-30C 3/4-24 thread

FTE REMOVABLE MUZZLE BRAKE

This is a clamp on style brake and can be easily removed for cleaning or installation of a suppressor. Ports are to the sides to reduce ground blast. This is a very effective brake. Calibers .22 and up. Must be fit by a competent gunsmith. 3" long, 1.375" dia. 4140 Steel.

- P/N 306-38 3/4-28 thread and .875" minimum Bbl diameter, Weight: 6.8 oz.
- P/N 306-38B 5/8-24 thread and .800" minimum Bbl diameter, Weight: 7.9 oz.
- P/N 306-38C 3/4-24 thread and .875" minimum Bbl diameter, Weight: 6.8 oz.

MICRO FTE MUZZLE BRAKE

This version of our larger clamp on style brake is designed with the AR-10/15 platform shooter in mind. While a much smaller design, it still maintains enough surface area to make it a very effective brake. It is easily removed for cleaning or installation of a suppressor. Ports are to the sides to reduce ground blast. Calibers .22 and up. Installs using a crush washer (included). 4140 Steel.

- P/N 249-80 .22 cal., 1/2-28 thread, 1.75" OAL, 1" dia, Weight: 2.56 oz.
- P/N 249-82 .30 cal., 5/8-24 thread, 1.75" OAL, 1" dia, Weight: 2.72 oz.

TACTICAL BOLT KNOB & MINI KNOB

Oversized bolt knob allows fast, easy access to bolt, even with gloved hands. No more holding the bolt handle with two fingers to pass the scope bell. The extra size and length gives unparalleled control of the bolt. Provides extra leverage for stuck rounds. 7075 T6 Aluminum alloy to keep the weight down and a Mil Spec hardcoat Anodized finish to last a life time.

- TACTICAL BOLT KNOB
  - P/N 306-31 Black
  - P/N 306-31TN Desert Tan
  - P/N 306-31OD Olive Drab
  - P/N 306-36G Bright Green
  - P/N 306-36B Bright Blue
  - P/N 306-36R Bright Red
  - Diameter: .975", Length: 1.6", Weight: 1.2 oz.

- MINI BOLT KNOB
  - P/N 306-74 Black
  - Diameter: .898", Length 1.2", Weight: .7 oz.

MAXIMIZED RECOIL LUG

For use with the M700 series rifles. Thicker (.312" precision ground), taller, tapered and radiused corners on the bottom for ease of installation.

- P/N 306-01 4142 Ordnance Steel, in the white
  - Weight: 1.9 oz.
- P/N 306-01S 416 Stainless Steel, Weight: 1.9 oz.
- P/N 306-01M 4142 Pre-hard Steel, in the white USMC Issue, M40A3/A5

M16 STYLE EXTRACTOR

This simple but effective design works just like the extractor in an M16 rifle. Will not pull out like other extractors if a sticky cartridge is encountered. Used by the Naval Surface Warfare Center in Mk 13 sniper rifles. Made from prehardened 4142 steel. Gunsmith installation required.

- P/N 306-90 Standard calibers (.308)
- P/N 306-91 Magnum calibers
- P/N 306-92 Lapua/Rigby based calibers
IMUNS, INTEGRATED MOUNT UNIVERSAL NIGHT SIGHT

Installs into any Accuracy International Chassis (except AS-50 & AX), replaces the current bipod mounting block and allows the use of clip-on night vision devices such as the A/N PVS-22, A/N PVS-24, A/N PVS-27 or other devices like thermal imagers or fusion devices. The IMUNS has a side accessory rails that allow the use of laser aiming devices such as the ATPIAL/DBAL and all other issued aiming lasers. The mount retains the bipod socket for the AI bipod and also allows for the use of a Harris style bipod. No permanent modification is required. The IMUNS has a 1.2” through hole. Weight: 12.0 oz.
P/N 310-10

ILARK

IMUNS Lower Accessory Rail Kit replaces the Harris bipod mount on your Badger Ordnance IMUNS so you can mount M1913 rail compatible bipods. Includes mounting hardware and wrench.
Mil Spec black Anodized Aluminum. Weight: 1.28 oz.
P/N 310-11

EFR/IMUNS ACCESSORY RAIL

The EFR and IMUNS both include one side accessory rail, but for applications that require an additional side rail, we offer them individually. Includes necessary mounting hardware.
Mil Spec black Anodized Aluminum. Weight: 1.48 oz.
P/N 306-59-3

IMUNS - C

The IMUNS - C (COVERT) installs into any Accuracy International Chassis (with the exception of the AS-50 and AX) replacing the current bipod mounting block and allows for the use of night vision devices such as the AN/PVS-22, 24, and 27. The Covert model is made to accommodate the Accuracy International Covert with integral sound suppressor. It will also accommodate larger profiled barrels, up to 1.375”. It features side accessory rails to attach laser aiming devices, such as the ATPIAL/DBAL. The IMUNS-C requires no permanent modification and has a through hole of 1.5”. Finish is Mil Spec hard coat Anodized. Weight: 12.0 oz.
P/N 310-30

EFR, EMBEDDED FRONT RAIL

Allows the use of a universal night sight (A/N PVS-22) on virtually any tactical rifle stock. This mount is bedded into the forend of the rifle stock and allows for up to 7” of rail space due to its reversible top rail. Made from 7075 Aluminum alloy. Weight: 7.4 oz.
P/N 306-59
12 O’CLOCK PICATINNY RAIL CAP
This cap allows the use of lights, lasers and alternate sighting devices. Fits any 30 mm (4 screw) Badger ring, old style Leupold Mk 4 rings and Knights Armament rings. Made from ordnance grade steel, Mil Spec black oxide finish.
P/N 306-33 New 5 slot version, steel, Weight: 2.7 oz.
P/N 306-34 for MAX-50 rings, Weight: 2.8 oz.

SIMRAD CAP
Ring cap for mounting SIMRAD night vision onto rifle scope.
P/N 306-70B 34 mm for Badger Ordnance rings also for P/N 306-75 & 306-76
P/N 306-71 30 mm for Mk 11 Mod 0. Fits Badger 4 screw rings and Knights (KAC) 30 mm rings.

SLAM, SIDE LASER AIMING MOUNT
Designed for the Mk 15 and M107 sniper rifles. This mount is designed specifically to work with laser aiming devices such as the ATPIAL/DBAL and all other issued aiming lasers. Simply mounts to any open space of top rail that is 4 slots wide. Mil Spec black Anodized Aluminum. Weight: 2.4 oz.
P/N 306-107

SNAP – SCOPE, NIGHT VISION ADAPTER, POCKET
The SNAP (Scope, Nightvision Adapter, Pocket) easily fits any A/N PVS-14 to the rear of the M151 Spotting scope (Leupold 12-40×60). Installs/Removes in about 5 seconds without any tools. The SNAP allows the spotter to be powered up to 40X without degradation of the image. An issue LIF (Laser Interference Filter) can be used on the PVS-14 to protect the observer from stray laser light. Mil Spec Anodized Aluminum. Diameter: 1.98", Length: 1.96", Weight: 2.23 oz.
P/N 306-88

S²NVI – SPOTTING SCOPE NIGHT VISION INTEGRATOR, ENHANCED
The S²NVI (Spotting Scope Night Vision Integrator) is a new interface system optimized for attaching a night vision system to the M151 Spotting Scope (Leupold Mk4 12-40×60mm). The S²NVI is modular by design, allowing the scope to be mounted with the eye piece in either a high or low orientation, features multiple mounting holes for adjusting center of balance, accessory rails mountable at two different heights, quick attach/detach system, and nestling capability for easy storage and transport. Aerospace-grade Aluminum alloy construction, hardcoat Mil Spec Anodized finish. Weight: 12.4 oz.
P/N 306-58
M4 TRIGGERGUARD

A solid, heavy duty, one piece replacement for the standard Remington Aluminum guard. Extra wide and thick in the front and rear tang for increased clamping power. Uses standard socket head cap screws for maximum strength and interchangeability. Minor inletting required. Screws provided (in the white).

- P/N 306-02 M700 Short action, Weight: 8.6 oz.
- P/N 306-03 M700 Long action, Weight: 9.7 oz.
- P/N 306-02A M700 Short action, Aluminum Alloy, Weight: 3.3 oz.
- P/N 306-03A M700 Long action, Aluminum Alloy, Weight: 3.8 oz.

BADGER M5 DBM M24 SNIPER RIFLE DROP IN TRIGGERGUARD

Just like our USMC issue M5 triggerguard, this unit replaces the floorplate guard to allow the use of detachable magazines. Replaces the current guard in 2 minutes, uses existing guard screws. Made from aircraft grade Aluminum and hardcoat Anodized black. Weight: 10.3 oz. (guard w/empty 5rd mag)

- P/N 306-84

FOR USE WITH MILITARY M24 RIFLES IN 7.62 NATO ONLY!

M5 BDM (BADGER DETACHABLE MAGAZINE) SYSTEM

The Badger BDM Triggerguard is a heavy-duty guard like our M4 but allows quick loading/unloading via a bulletproof 5 round magazine utilizing a time proven paddle style mag release. 10 round magazines available for short action version only. The guard includes grade 5 TORX® screws and pre-made bedding pillars to guarantee exact fit and perfect function and one 5 round magazine. Made from aircraft grade Aluminum and hardcoat Anodized black. Inletting required.

- P/N 306-82 Short action, Standard Short action calibers
  Weight: 10.2 oz. NSN 1005-01-557-3086
- P/N 306-83 Long action, Magnum, Weight: 13.0 oz.
  Rem M700 L/A, .338 Lapua CIP, Weight: 8.6 oz.
- P/N 306-89 Rem M700 S/A, .223 Rem., Weight: 7.3 oz.

Maximum overall cartridge length:

- Short action magazines 2.89”
- Magnum magazines 3.65”
- .223 Rem magazines 2.565”
- CIP Lapua Magnum 3.75”
**M1 GARAND TOOLS**

**M1 GARAND GAS CYLINDER GAGE**
This gage allows you to determine the quality of your M1 rifle’s gas cylinder. Made to the exact spec of the G.I. issue gage. Made from tool steel and hardened to 60Rc.
P/N 222-05

**M1 GARAND THROAT EROSION GAGE**
This tool allows you to gauge the throat wear in your M1 rifle. Made to the exact spec of the G.I. issue gage. Made from tool steel and hardened to 60Rc.
P/N 222-07

**M14/M1A NATIONAL MATCH OPERATING ROD SPRING GUIDE**
Made from 1 piece of pre-hard 4142 Ord. steel. The body of the guide is fluted to reduce contact with the spring while giving absolutely smooth operation.
P/N 223-05

**GAS CYLINDER PLUG VALVE FIXTURE**
For use with the M1 rifle. Used to hold valve open to clean, or for refinishing.
P/N 222-03

**TIMING GAGE**
For use with the M1 rifle. Used to gauge bolt release timing. This is an exact duplicate of the U.S. Army WW2 issue gage.
P/N 222-04

**M700 REMINGTON TOOLS**

**REMINGTON ACTION V-BLOCK**
Use this precision ground block when you are using piloted tooling to re-thread the receiver, lap the lugs, open the mounting holes or are doing any type of mill work. Made from 4140 and hardened to 60Rc.
P/N 306-05

**CHAMBERING GAGE**
This tool allows bullet proof chambering of rifle barrels. Comes complete with a dial indicator and instructions, removes the guess work and inconsistency of using a regular depth gage. Reads directly to the exact number you need.
U.S. Pat. #3170169
P/N 200-11

**FIRING PIN PROTRUSION GAGE**
Check the exact length of your firing pins protrusion with this direct reading gage. Comes complete with a dial indicator and instructions.
P/N 200-12

**RECOIL LUG ALIGNMENT FIXTURE**
Aligns recoil lug properly when installing barrel. Works with Chandler/Badger Ordnance Maximized Recoil Lug, also works with standard Remington recoil lug, Dakota Arms M97 Hunter and the Beretta Mato.
P/N 306-04

**DEAD LEVEL**
The Dead Level is the most simple and accurate way to level your scopes reticle for maximum performance at extended ranges. Simply attach your scope and rings to the Dead Level, level the device with the precision thumbscrews to center up the bulls-eye level. Then just look out a door or window to the edge of a building or a level line or a plumb bob, align the cross hairs, tighten the ring caps and check it one more time.
Instrucions included. Black hardcoat Anodized Aluminum. Weight: 1.6 lbs.
FOR USE WITH M1913 MIL STD COMPLIANT RINGS AND UNIMOUNTS.
P/N 200-50
M1A | M14 RIFLE TOOLS

GAS CYLINDER ALIGNMENT GAGE
For use with the M14/M1A rifle. Used to check alignment of gas cylinder to gas port in barrel.
P/N 223-02

BOLT ROLLER GREASER
For use with the M14/M1A rifle. Used to grease the bolt roller, operator tool, fits in buttstock with other cleaning equipment.
P/N 223-03

RECEIVER/ BARREL TIMING GAGE
For use with the M1, M14/M1A rifles. Used with 2 12" or longer steel rules or a precision level (not included).
P/N 200-01

BOLT ROLLER OPERATOR TOOL
ARMORER’S VERSION
For use with the M14/M1A rifle. Used to grease the bolt roller. T-handle for high volume use.
P/N 223-03A

BEDDING FIXTURE
For use with the M1, M14/M1A rifles. Used with your standard bedding tools for single or double stage bedding (not included).
P/N 200-06

STOCK LINER SCREW WRENCH
Used to install or remove stock liner screws. Fits a magnetic tip screwdriver with 1/4" Hex Drive or a socket wrench.
P/N 223-04

HANDGUARD CLIP PLIERS
For use with the M1, M14/M1A rifles. Used to remove and install the handguard clip.
P/N 200-05

M16, M4, AR-15, AR-10 TOOLS

REAR SIGHT INSTALLATION TOOL
For use with the M16A2/AR-15A2 rifles. Used to install A2 style adjustable rear sights.
P/N 249-01

FOR MORE UPDATES AND DETAILS VISIT
WWW.BADGERORDNANCE.COM

FOLLOW US ON FACEBOOK
http://www.facebook.com/badgerordnance
The M2013 is based on the proven M2008 with a few upgrades.

- Lighter, faster firing pin.
- Improved extraction cam for lighter bolt lift.
- New styling for weight reduction.
- Can use Accuracy International AICS or AW magazines (not interchangeably).
- 4143 steel receiver for a lifetime of bullet proof operation.
- Bolt hole honed to 16 RMS for smooth operation.
- Modified M16 style extractor cannot pull out because of hard extraction.
- Bolt locks into the receiver using a breeching ring, which is trapped between the barrel and the receiver.
- Breeching ring is made from precipitation hardend corrosion resistant steel.
- Full length Aluminum M 1913 Mil Spec. 20 MOA Rail (Picatinny) held on with 4 #8-40 screws and 2 recoil pins.
- Firing pin disassembles from bolt without tools.

Because you deserve the Best action

Caliber:
- Short action: Standard based calibers
- Short action: Magnum
- Long action: Winchester Magnum and Lapua Magnum based calibers.

Length: 8.84" S/A, 9.55" L/A
Width: 1.27"
Height: 1.5"
Weight: Short action 2 lbs 5.7 oz., Long action 2 lbs 12.5 oz.
Number of Bolt lugs: 6 on a 3 lug pattern

Bolt Dia: .78"
Bolt lift: 60°
Barrel Thread: 1 1/16" X 16 3A, 1.37" long
Trigger: Can use any Remington M700 style trigger.
Triggerguard: Uses any Remington M700 detachable box magazine system.
Stock: McMillan Fiberglass and Manners Composite are both making stocks for this receiver, however this receiver can be installed into almost any Remington compatible stock. Can be fit into the Accuracy International ACS and AX stocks, and the KRG Whiskey 3 stock.

P/N 100-20 Short Action Standard Calibers
P/N 100-30 Short Winchester Magnum Calibers
P/N 100-40 Long Action Winchester Magnum Calibers
P/N 100-50 Lapua Magnum CIP-length calibers
RESELLERS

To purchase Badger Ordnance products please contact one of our resellers.

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